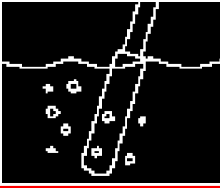


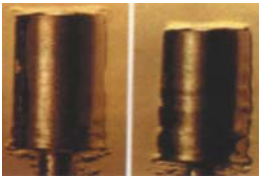
DRASTA I 32



Metalworking

Cold quenching oil.

PRODUCT PROFILE



Drasta I 32 is a unique blend of highly refined base stocks & rust and oxidation inhibitors. Drasta I 32 is free from PCB and other toxic materials. It meets

- ISO - L - UHB/UHA
- IS 2664 – 1993 specification.

APPLICATIONS

- Drasta I 32 is recommended for the quenching of bulky, simple shaped parts made out of medium and high alloy steel.
- Drasta I 32 is generally used in hardening leaf springs, nuts, bolts, ball bearings, chain - pin & bushes
- Used in case hardened and nitride steels.
- Working temperature – 30 deg c to 80 deg c
- Suitable for all types of furnaces with separate or built in tanks

ADVANTAGES

- Excellent thermal & oxidation stability helps in maintaining constant cooling capability
- Selective additive infusion helps in avoiding gum/deposit formation on work piece.
- Higher flash point helps in reducing fire risk
- Optimum viscosity at utilization temperature reduces the carry over and evaporation loss
- Free from PCB/PCT makes it non toxic & operator friendly.

Typical Characteristics	Reference Method	DRASTA I 32
Density @ 29.5°C, kg/l	ASTM D 1298	0.8603
Viscosity at 40°C, cSt	ASTM D 445	32.5
Viscosity Index	ASTM D 2270	99
Flash point COC, °C	ASTM D 92	224
Fast quenching additive	Internal	No

TOTAL LIBRARIANS INDIA LTD.

Head Office : 3rd Floor, The Leela Galleria, Andheri-Kurla Road, Andheri (E), Mumbai - 400 059. Tel. : 022 66407700 Fax : 022 66407720
Regional Offices : Chennai Tel. 044 28412790/28412823, Mumbai Tel. 022 25705775/6/7, Noida Tel. 0120 2516794/5/6

Date 01/09

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www.quick-fds.com.