LACTUCA 2614 CR



Metalworking



Premium grade rolling and forming fluid

PRODUCT PROFILE



Lactuca 2614 CR is a unique blend of refined synthetic hydrocarbon and carefully selected additives. The superior EP and boundary lubrication characteristics ensures minimal wear of roll and metal surfaces

APPLICATIONS

- Used for narrow width rolling and forming of steel sheets, coils and tubes
- Suitable for both ferrous and non ferrous material

ADVANTAGES

- Render zero residual formation due to its excellent thermal conductivity, which avoids thermal cracking and burning of oil.
- Enhances sump life due to minimal coalescence of emulsion
- Improves the productivity due to higher weld load, which in turn improves the lubrication at roll bite.
- Excellent emulsion stability due to its resistance to electrolytes.
- Provides superior corrosion inhibition property even at lower concentration
- Operator and environment friendly as it is chemically stable and non toxic

TOTAL LUBRICANTS INDIA LTD.

Head Office : 3rd Floor, The Leela Galleria, Andheri-Kurla Road, Andheri (E), Mumbai - 400 059. Tel. : 022 66407700 Fax : 022 66407720 Regional Offices : Chennai Tel. 044 28412790/28412823, Mumbai Tel. 022 25705775/6/7, Noida Tel. 0120 2516794/5/6 Date 01/09 1/2

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Typical Characteristics	Reference Method	LACTUCA 2614 CR
Density at 29.5°C	ASTM D 1298	0.896
Flash point COC, °C	ASTM D 92	186
pH of 5 % soln	ASTM D 70	8.8
Emulsion stability	IS 1115	Passes
Cast iron corrosion test	IS 1115	0/0/0

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