

TECTYL COOL 260B

HEAVY-DUTY MACHINING AND GRINDING FLUID FOR USE WITH ALL METALS INCLUDING AUTOMOTIVE GRADE CAST ALUMINUMS

Introduction

TECTYL COOL 260B is suitable for mid to heavy-duty cutting with its excellent lubricity. It extends tool life and improves surface illumination of processed parts, while extends fluid life with its superior biostable type anti-septicity. **TECTYL COOL 260B** has no chloride paraffin and is environment friendly that best avoided harmful substance to human body with minimized use of preservatives.

TECTYL COOL 260B has good anti-foaming and tramp oil rejection to keep equipments clean, and prevents property deterioration from mixed tramp to extend fluid life. Its excellent rust prevention controls rust on equipments and material.

Features

- Excellent machining Capabilities
- Long Sump Life
- Excellent corrosion protection
- Low foaming
- Free of chlorinated EP additives
- Excellent tramp oil rejection

Packing

- **TECTYL COOL 260B** is available in 200L steel drum or Steel Pail

Benefits

- Increased tool life; improves surface finish
- Reduced disposal cost and prolonged exchange period
- In-processes protection of machinery and parts
- Improved working atmosphere
- Eliminates coolant spoilage due to contamination

Typical Physical Properties

Appearance	(Neat)	: Amber
	(3% Solution)	: Milky Emulsion Translucent
pH	(3% Solution)	: 9.8
Emulsion stability		: Pass
Factor		: 1.1

Recommended Concentration

- Grinding 1 : 20 ~ 1 : 25
- Machining 1 : 10 ~ 1 : 20

Application

Kingsbury, Bullards, Bar Machines, Lathes, Chuckers, Centerless and Cylindrical Grinding etc

- Steel: carbon steels, alloy steels
- Cast iron: Cast iron, nodular iron, gray iron
- Stainless steel: 300 & 400 series Stainless steel
- Aluminum: automotive grade cast aluminums

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